Work Order ID 50 July 29, 2009 12:41:23 PM										Page 1
Item ID: D2618			Accept					Setup Sta	art	
Revision ID: B1			·					St		
Item Name: Bushing		1101	IN HENN NAME CONTRACTOR							
Start Date: 29/07/2009	Start Qty: 200.	6 I D G 2		Cust Item I	D:					
Required Date: 04/08/2009	Req'd Oty: 200.	1 1001		Customer:						
Reference:	/cs/ 69.07	2.29				_	ī	Run St	art 	
Approvals: Process Pl	an:/	Date:	Tooling:	Da	ite:		•		} 	
QC:	,	Date:	SPC (Y/N):	Da	ite:			St	op	
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr Re	vision Nbr						-		z.	
D2618 Re	vB1									
100 Hardinge	Hardinge CNC LATH	IE SMALL	0.00	/			200	6		
Hardinge CNC Lathe Small	Memo 1-Turn a	s per Folio FA195 &	Dwg D2618.□2-Deburr	09.01.2	9					
110	QC2- Inspect parts of	f machine FAI/FAIB	0.00	1 1	,	•	9000	d		
QC	Memo		0.00	09.01.29		, A	,——			
Quality Control	1					•				
				2 f						
120	QC8- Inspect parts - s	second check	0.00 500	NO3/01		,	200	d)	/ ·	
QC	Memo		0.00				v <u>~</u>			

Quality Control

Work Order ID 50989



Page 2

July 29, 2009 12:41:23 PM

Item ID:

D2618

B1 **Revision ID:**

Item Name:

Bushing

Start Date: Required Date: 04/08/2009

29/07/2009

Start Qty: 200.00 Req'd Qty: 200.00

Accept

Setup Start



Stop

Start

Stop

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

QC:

Date:

Tooling: Date:

SPC (Y/N):

Set Up/

Run Hours

Draw

Number

Date: Draw

Rev.

Plan

Code

Accept Qty.

Reject Qty

Reject Number

Insp. Stamp

130

Sequence ID/

Work Center ID

Packaging Packaging

Description

Operation

Identify as per dwg & Stock Location:

0.00

0.00

Date:

Run

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

Page 1

Picklist Print

July 29, 2009 12:41:22 PM

Work Order ID: 50989

Parent Item:

Comments:

D2618RevB1

Parent Item Name:

Bushing



Last

Location

Start Date: 29/07/2009

Required Date: 04/08/2009

Start Qty: 200.00

Required Qty: 200.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch

Bin **Primary** Item Location Route Seq ID

Unit of

Qty on Measure Hand

Remaining Qty Qty To Pick Issued Date Issued

Status

MDELRINR0.750

Purchased

No

100

f

68.4200

54.3158

Delrin Round Bar 0.75"

Warehouse

Loc Oty

Loc Code

Location Main Warehouse

MAT

68.42

109183

110962

1.84 66.58

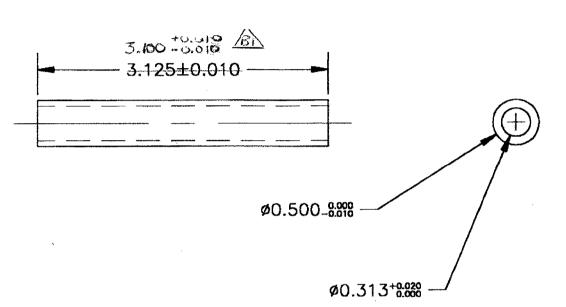
W 09.09.29





DESIG B		DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		٠,
CHEC	(ED	APPROVED	DRAWING NO.	REV.	. 8
$B \cup$	7	BW	D2618 SHEET	1 09	- 1
DATE		*	TITLE	SC/	U.E
96:1	0:30		BUSHING		1:1
В		97.05.09	3.125 WAS 1.625, .313 WAS .375		
R	104	04.06.03	CHANGE DM FIR RETTER ELT		

RELEASED 91/05/13 OS



MATERIAL: DELRIN OR TEFLON OR NYLON



DART AEROSPACE LTD	Work Order: S	J 989
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	otype	-				
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.100	+/-0.010	3/100				
Ø0.500	+0.000/-0.010	495				
Ø0.313	+0.020/-0.000	. 320				

<u> </u>		,				
	1	<u> </u>	L	1	<u> </u>	

Measured by:	Audited by: 5	Prototype Approval:	N/A
Date: 01-07.29	Date: 8	Date:	·N/A

Rev	Date	Change	Revised by	Approved
Α	04.08.26	New Issue	KJ/JLM	1
В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM X	